



# Monochrome Welding Camera

## WIDE DYNAMIC RANGE WELDING CAMERA – 0494-6000

Remote motorised focus & cross-polarising filter

Proven for Remote Pipeline Repair System (RPRS)

Operates in a hyperbaric welding gas environment

Wide Dynamic Range monochrome sensor

The Imenco 0494-6000 RPRS Monochrome Welding Camera is a rugged compact video CCTV camera that has been specifically designed to provide close-up real-time images of the arc welding process.

The camera is capable of operating in a hyperbaric welding gas environment (Argon). Although the camera should not come into contact with seawater at any time during its deployment, it is able to withstand the hyperbaric pressure associated with operating at depths to 1,500 msw.

The camera uses a Wide Dynamic Range (WDR) monochrome image sensor capable of accommodating the very high intra-scene contrast ratios encountered in welding applications.

The camera has a fixed field of view and motorised focus adjustment to accommodate different working distances. A motorised cross-polarising filter allows the amount of light reaching the sensor to be remotely adjusted. This control is used to minimise

the appearance of horizontal bands on the displayed image when viewing pulsed welding operations.

The camera operates from a regulated 24VDC nominal supply, and outputs CCIR analogue composite video (EIA RS-170 also available). Control of the motorised cross-polarising filter and focus function is by RS-485 serial interface with Imenco's standard Networking Command Protocol.



Contact us for additional information or to get a quotation. Send an e-mail to [systems.uk@imenco.com](mailto:systems.uk@imenco.com) or find personal contact info on our website.

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MARINE **CCTV** RANGE  
BY IMENCO

**0494-6000**

TECHNICAL SPECIFICATIONS

<b>Performance &amp; Electrical</b>	
Horizontal Resolution	500 TVL/PH
Light Sensitivity	Logarithmic response 700 Cd/m <sup>2</sup> (50% video level)
Scan Standard	625 lines 50Hz
Sensor Elements	768 (H) x 576 (V)
Sensor	1/3" format monochrome wide dynamic range (WDR) CMOS sensor
Video Output	1V pk-pk composite video, sync negative, into 75Ω
Power Input	12 to 30 V dc, 2.3W (max)
Focus Control	RS-485, Half Duplex
Cross-polarising Filter Control	RS-485, Half Duplex
Control Interface	RS-485 serial control, Imenco's Standard Protocol
Exposure Control	Automatic
Electromagnetic Compatibility	BS EN 61000-6-3: 2007 and BS EN 61000-6-1: 2007
<b>Optical</b>	
Lens	17.5mm, F2.5
AOV (nominal)	Horizontal 14°, Vertical 10.5°, Diagonal 17.5°
Focus Range	200mm to infinity (other options available)
Cross-polarising Filter Transmission	0.1% to 10%
Image Orientation	Engraved mark 'TOP' on housing indicates image orientation. Back end and front plate can be fitted in 16 orientations.
<b>Mechanical</b>	
Dimensions	Diameter 48mm (main body), 56mm (rear end excl. connector) Length 105mm (excl. detachable filter)
Weight	0.5 kg
Housing Material	Titanium alloy, 6AL/4V ASTM B3 48 Grade 5
Front Port	Sapphire, anti-reflection coated
Front Plate	Aluminium alloy 6082-T6, black anodized
Pressure Relief Valve	Set to 10psi
Connector	Martec MAR13TW0476E-ASSY
<b>Environmental</b>	
Operating Pressure	150 bar in Argon (max. 7 days any one deployment)
Temperature	Operating -5°C to 40°C, Storage -20°C to 60°C
Shock	30G peak acceleration, 25ms half sine duration
Vibration	10G, from 20 to 150Hz in all three axes

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